

## SAFETY INSTRUCTIONS

**WARNING:** TO AVOID POTENTIAL HAZARDS, READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE OPERATING BORING MACHINE. IF YOU HAVE ANY QUESTIONS OR ARE IN DOUBT, CONTACT **E-Z BORE, INC.** Our address and phone numbers are: **E-Z BORE, INC., 400-F COMMERCE CIRCLE, YORKTOWN, VIRGINIA 23693; PHONE: 757-898-5645.**

- 1. SECURE THE WORK.** The block with boring unit attached is top-heavy. Fasten the block to a platform of sufficient size to allow the operator to stand with one foot on each side of the platform during operating, **and** to prevent the block and boring unit from tipping over while not in use or unattended.
- 2. USE THE PROPER SIZE DRILL.** The boring unit is designed to be driven **only** with a portable ½” electric drill, of the gear reduction type with a maximum of 600 RPMs. **DO NOT USE ANY OTHER TYPE OR SIZE OF DRILL.** Follow the drill manufacturer’s safety precautions for proper use of the drill.
- 3. NEVER USE TRIGGER LOCK-IN ON DRILL SWITCH.** The operator should continuously monitor cutting progress and be capable of stopping the drill immediately.
- 4. REMOVE ADJUSTING KEYS AND WRENCHES FROM BLOCK PLATFORM, AND/OR DRILL BEFORE STARTING UNIT.**
- 5. KEEP YOUR WORK AREA CLEAN.** Cluttered areas and benches invite accidents.
- 6. KEEP CHILDREN, VISITORS AND INEXPERIENCED PERSONNEL AWAY FROM UNIT AT ALL TIMES.**
- 7. LOCK YOUR EQUIPMENT** or work area when not in use.

8. **DO NOT FORCE THE TOOL.** Cutter rotation speed is determined by drill speed. Cutter feed rate through the cylinder is pre-determined by transfer of hydraulic fluid as rotation occurs. The tool will do the job better and safer at the rate for which it was designed.
9. **ALWAYS WEAR SAFETY GLASSES WHEN USING THIS TOOL.**
10. **WEAR PROPER APPAREL.** Do not wear neckties, jewelry, or loose clothing, while operating boring unit. Keep everything which could become entangled in the moving parts, including shoe laces, pants legs, and other clothing, away from the exposed base of the block.
11. **MAINTAIN YOUR BALANCE.** Keep proper footing and balance at all times.
12. **USE ONLY RECOMMENDED ACCESSORIES.** Consult owner's Operating Instructions for recommended accessories. Use only E-Z Bore accessories on your E-Z Bore tool, and use the accessories only for their intended use.
13. **DO NOT MODIFY THE E-Z BORE TOOL.** Modification of the tool may change performance and create additional hazards.
14. **DO NOT** use the E-Z Bore tool, or any accessories for anything other than for boring single cylinder gasoline engines to which the E-Z Bore can be fitted.
15. **DO NOT, UNDER ANY CIRCUMSTANCES,** attempt to use the E-Z Bore with a drill press. Additional hazards will render the E-Z Bore unsafe.
16. Safety **REQUIRES** that you read and thoroughly understand all Operating Instructions. This machine may be dangerous if used improperly, if modified, or if the Warnings, Safety Instructions and Operating Instructions are misunderstood. If you have any questions, contact the manufacturer.